## Project Interim Progress Report(Rapport d’avancement de project intérimaire)July 1, 2016 - January 31, 2017Please submit by January 16, 2017(Attn: Joanne O’Connor management@nserc-canrimt.org)

## Instructions

*This progress report, updated milestones**and the Form 300 are required as a condition of research funding support from the sponsors of the NSERC CANRIMT.* ***Please report for activity in the current reporting period only.***

**SUMMARY**

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| **THEME III:** *(*Machining of Composite Parts*)*  | **Leader/ Chef:** *(S. Park, UCalgary)* |
| **PROJECT III.3:** *(*Modeling of Carbon Fiber Reinforced Composite Milling)  | **Leader/ Chef:** *(Ahmadi, UVic)*  |
| **PROJECT DURATION/DURÉE DU PROJET : 5 years** |
| **STATUS/STATUT:** *(****Milestones*** *to be updated by each Project Leader)* |
|  **Ahead of Schedule**  | **x** | **On Schedule** |  |  **Delayed** |  | **Cancelled** |  |

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| **PROJECT DESCRIPTION/ DESCRIPTION DU PROJECT** (*Brief description in point form, including role of project in Theme.)* |
| * Force, delamination, and vibration models of the milling processes of Fiber Reinforced Polymer (FRP) composites will be studied
* The predictive models in this project will be used in Themes I, and V to develop Digital Machining systems for FRP composites
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| **PROJECT OBJECTIVES & METHODOLOGY/ OBJECTIFS DU PROJET & MÉTHODOLOGIE** *(Include alignment with Network objectives.)* |
| * A computationally efficient method will be devised using Dexel representation to simulate the variation of fibre cutting angle and length in complex cutting geometries (e.g. complex toolpaths or complex tool geometry)
* Fracture mechanics-based mechanistic force models will be developed by including the effect of the fibre cutting angle, fibre length, and cutting parameters.
* Cutting forces and the resulting delamination will be simulated by combining the mechanistic force models and the geometrical models of fibre cutting.
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| **1. RESEARCH TEAM/ ÉQUIPE DE RECHERCHE** *(Summary for the current reporting period)* |

**1a: Research Personnel (Supervisors, Co-Supervisors, Collaborators)/
Personnel de recherche**

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| *Name, given name/Nom., prénom* | *Organization/Organisation* | *Sup./Co-Sup./* *Collaborator* | *E-mail/Courriel* | *Phone No./Téléphone* |
| Ahmadi, Keivan | Uni. Victoria | Sup. | kvahmadi@uvic.ca | 2507218694 |
| Jun, Martin | Purdue University | Collaborator | mbgjun@purdue.edu | 7654943376 |
| Altintas, Yusuf | UBC | Collaborator | altintas@mech.ubc.ca | 604 822 5622 |

**1b: Students, Postdoctoral Fellows, Research Assist./
Assoc./Eng., Technical/Professional, Guests** *(from outside Québec; from outside Canada)***/
Étudiants, Boursier de recherches postdoctorales, assistants, techniciens et invites** *(invite hors Québec; hors Canada)*

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| *Name, given name/Nom., prénom* | *Position* | *Organization/Organisation* | *Name/Nom.(S) or /ou (C)\** | *Start/Début* | *End/ Fin* | *CANRIMT Salary/Moincl ben.* | *Extern.fundingamount* | *Externfundingsource* |
| Farhadmanesh, Mehran | PhD Student  | Uni. Victoria | Ahmadi (S) | Sep 2016 | TBD | *1600.00* |  |  |
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***\*(S) – Supervisor
 (C) – Co-Supervisor***

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|  **TOTAL #** | **BASc** | **MASc/** **M.Eng.** | **Ph.D.** | **PDF** | **Res. Asst.** | **Res. Assoc.** | **Res. Eng.** | **Tech./ Prof.** | **Guests/outside Québec** | **Guests/outside Canada** |
| **1** |  |  | **1** |  |  |  |  |  |  |  |

**1c: Partners & Contributions/
Partenaires et Contributions**

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| *Organization /Organisation* | *Acronym/Acronyme* | *Contact*  | *Cash/Espèce* | *In-Kind/ Nature* | *Overhead/Frais généraux* | *Total* |
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| **2. RESEARCH PLAN FOR THE CURRENT PERIOD/PLAN DE RECHERCHE POUR LA PÉRIOD ACTUELLE** *(Please list both the technical objectives, methodologies and milestones as stated in the previous report.)* |
| **This is the first report** |

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| **3. ALIGNMENT OF RESEARCH PROJECT WITH NETWORK OBJECTIVES/ALIGNEMENT DU PROJET DE RECHERCHE AVEC LES OBJECTIFS DU RÉSEAU***( Please comment on the alignment of the research project with the overall Network objectives.)* |
| * This project will provide the predictive force, vibration, and delamination models that are needed in Themes I and V for developing digital machining systems for composite materials
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| **4. PROBLEMS and RESOLUTIONS/ PROBLEMES ET SOLUTIONS PROPOSÉES***( Please summarize any problems arising during the current reporting period and their resolution or plans for resolution.)* |
| *Problem/ Problème:* *Resolution / Résolution:* |

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| **5. RESEARCH PROGRESS and RESULTS/ PROGRÈS DE LA RECHERCHE et RESULTATS:***(Summarize progress and results below.)* |

**5a: MILESTONES/ÉTAPES**
*Summarize progress on milestones – including % completed – as outlined in the Research Plan for the current reporting period and any modifications since the last reporting period.* *(Milestones document also to be updated for each project.)*

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| **MILESTONE/ ÉTAPE:** Modeling CFRP workpiece as dexel |
| **Progress:** completed**Modifications:**  |
| **% Completed/ Rempli** | 100 |

**5b: PUBLICATIONS and PRESENTATIONS/ PUBLICATIONS ET PRESENTATIONS**

*Please list all publications directly arising from Network-funded research during the current period. Do not include abstracts.*

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| ***A: REFEREED CONTRIBUTIONS - ARTICLES****Include articles in refereed publications – please specify whether the article has been submitted (S), accepted (A) or published (P).* |
| Last Name, Initial | *Year* | *Title, Journal, Volume* | *Status* |
|  |  |  |  |
| ***B: REFEREED CONTRIBUTIONS - OTHER****Include papers in refereed conference proceedings, letters, notes, communications, review articles, monographs, books, book chapters and government publications.* |
| Last Name, Initial | *Year* | *Description* | *Status* |
|  |  | Conference Title, Location and Date (Status: Invited, Not invited) |  |
|  |  | Journal/Book/Publication Title (Status: S-submitted; A-accepted; P-published) |  |
| ***C: NON-REFEREED CONTRIBUTIONS****Include papers in non-refereed conference proceedings, papers, letters and review articles.* |
| Last Name, Initial | *Year* | *Description* |
|  |  | Conference Title, Location and Date  |
|  |  | Journal/Book/Publication Title  |
| ***D: SPECIALIZED PUBLICATIONS - PRESENTATIONS****Include theses, presentations, industrial/technical reports, internal reports, discussions of abstracts and symposium records.* |
| Last Name, Initial | *Year* | *Description* |
|  |  | Thesis or Conference Title, Location and Date  |
|  |  | Journal/Book/Publication Title  |
| ***E: PUBLICATIONS – Not originally funded by NSERC CANRIMT but continuing or completed with Network funding***  |
| Last Name, Initial | *Year* | *Description/Title* ***(include start date of NSERC CANRIMT funding)*** |
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| ***F: PUBLICATIONS –Not funded by NSERC CANRIMT but related to the Network research focus***  |
| Last Name, Initial | *Year* | *Description/Title* |
| *Elgnemi; K. Ahmadi, M.B. Jun,* | 2016 | *Effects of Atomization-based Cutting Fluid Sprays in Milling of Carbon Fiber Reinforced Polymer Composite, Journal of Manufacturing Processes (submitted in Dec 2016) continuing NSERC funding from Jan 2017* |

**5c: PATENTS and LICENSES/ BREVETS ET LICENSES**

*Non-disclosure agreements signed, patent applications filed, patents issued, copyrights, licenses under negotiation, licenses granted, etc.*

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| *Category* | *Owner* | *Description* |
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**5d: OTHER COMMUNICATIONS, AWARDS/ AUTRES COMMUNICATIONS, PRIX**

*Provide information on additional communications related to your work, such as awards and distinctions, news stories, interviews, public forums, press releases, etc. for the current reporting period (please provide copies or links.)*

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| *Name, given name/Nom, prénom* | *Details* | *Date* | *Link or copy attached* |
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| **6. TRAINING/ FORMATION** *(Describe the extent of cross-network and partner involvement in training for the current reporting period.)* |
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| **7. RESEARCH PLAN FOR NEXT 6 MONTHS/ PLAN DE RECHERCHE POUR LES 6 PROCHAINS MOIS***(Describe Planned Research Activities for the next 6 month period and include any modifications made during the current reporting period.); also please list both the technical objectives and milestones.)* |
| Plans:1. Modeling the geometry of CFRP milling and drilling tools
2. Adopting simplified mechanistic cutting force models for CFRPs and studying their efficiency in predicting milling forces.
3. Completing an experimental study to investigate the effect of fiber cutting geometry and cutting conditions on delamination and cutting forces in CFRP milling

Milestones:1. Generalized model of cutting tool geometry.
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**8. OPTIONAL – Comments, Questions and/or Feedback/
OPTION – Commentaires, questions et/ou des commentaires**

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| *Include any supplemental comments or questions pertaining to the Network here.* |
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**9. NETWORK EVENTS ATTENDED or SUGGESTIONS /
ÉVÉNEMENTS RÉSEAU ONT ASSISTÉ ou SUGGESTIONS**

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| *Please list any Network-related events attended and include comments and suggestions for events which may be helpful and informative for Network members to attend in future.* |
| *Event* | *Comments/Suggestions* |
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